



TRAINING THAT DEVELOPS  
*REAL CAPABILITY*



ISO 9001:2015 Internal Auditor (QMS)  
- CQI and IRCA Certified

Q006

## ISO 9001:2015 Internal Auditor (QMS) – CQI and IRCA Certified

Auditing internal quality systems is essential to sustaining and improving an organisation's performance. This certified course equips learners with practical, hands-on skills to plan, conduct and follow up internal audits in line with ISO 9001:2015 and ISO 19011 standards.

Delivered in association with CQI and IRCA Approved Training Partner Antaris, the course is aligned with international best practices and provides a pathway to globally recognised auditing credentials.

This highly interactive two-day course is designed to simulate real-world auditing scenarios. It emphasises doing over just knowing, ensuring learners build confidence to audit effectively and contribute to meaningful quality improvement.

**Please note:** A prior understanding of the ISO 9001 standard is strongly recommended. Learners who are unfamiliar with ISO 9001 can avail of free access to the SQT [Foundation e-learning course](#) when booking (IRCA certification optional and incurs a fee).

### Duration & Price

Duration: 2 days

Public Virtual Training: £445 + £35 fees

Delivery mode: This programme is available In-Company, and via Public Virtual Training

### Dates & Locations

Date	Venue	
05 - 06 Nov 2025	Virtual	<a href="#">Book Date</a>
11 - 12 Nov 2025	Virtual	<a href="#">Book Date</a>
02 - 03 Dec 2025	Virtual	<a href="#">Book Date</a>

### In-Company Training

Please [contact us](#) for more information on our In-Company training options

## What's covered?

This highly interactive programme provides comprehensive insight into the principles and practices of effective internal quality auditing.

### Key topics include:

Day 1:

- Introduction to Quality Systems
- PDCA and Process-based QMS
- Risk-based thinking and the Process Approach
- The QMS Audit Process
- Internal auditor responsibilities and competencies

Day 2:

- Audit preparation and checklists
- Conducting audits and gathering evidence
- Interview and questioning techniques
- Reporting, follow-up and corrective action

Content can be tailored for In-Company delivery to reflect specific organisational systems and needs.

## Who should participate?

This programme is designed for anyone involved in the auditing, management, or implementation of a Quality Management System (QMS) that conforms to ISO 9001:2015. It is equally valuable for those who are new to auditing and for experienced auditors who wish to strengthen their skills.

It will benefit individuals who:

- Conduct, plan, or support internal audits of a QMS
- Manage, maintain, or implement ISO 9001:2015 quality systems
- Need to identify and address gaps in system effectiveness to support compliance
- Carry out supplier or external audits on behalf of their organisation

Typical participants include Quality Managers and Engineers, Department Managers and Supervisors and personnel responsible for supplier or process audits.

## What will I learn?

On successful completion of this course, learners will be able to:

- Explain the role and responsibilities of an internal auditor
- Describe how internal audits contribute to QMS maintenance and improvement
- Interpret the ISO 9001:2015 standard using the PDCA model
- Apply a risk-based, process-oriented audit approach
- Plan and conduct effective internal QMS audits in accordance with ISO 19011
- Report on audit findings and follow up on corrective actions

These outcomes will empower learners to add tangible value through structured auditing and drive quality improvements.

## What are the entry requirements?

CQI IRCA recommends the following prior knowledge:

- Understanding of the PDCA cycle
- Familiarity with quality management concepts and their relationship with customer satisfaction
- Understand commonly used quality management terms and definitions, as given in ISO 9000
- Knowledge of ISO 9001 requirements ([free e-learning Foundation course](#) access provided by SQT if required)

### English Language Competency

A good standard of written and spoken English is important to engage effectively with this programme.

## How will I be assessed?

Learners are **assessed continuously** throughout the course via interactive exercises and engagement in Q&A sessions:

- Role-playing audit scenarios
- Involvement in case study exercises
- Active participation in course discussions
- Tutor-led evaluation of individual contributions

Full attendance and participation are required for successful completion.

## How do we train and support you?

Our training approach is practical, highly interactive and discussion-based, with flexibility to meet organisational needs:

- Pre-training consultation to align with your QMS system (for In-Company courses)
- Access to a certified [ISO 9001 Foundation e-learning](#) module (if required)
- Where appropriate, exercises incorporate the organisation's own QMS documentation, offering learners the opportunity to practise audit techniques in a relevant and realistic setting. This hands-on approach culminates in a tutor-supervised internal audit, reinforcing practical application and embedding core learning outcomes.
- Flexible delivery options to suit different needs:
  - onsite and live virtual training for your team
  - scheduled virtual public courses for individuals to join independently
- Real-time support from expert tutors

Class sizes are generally limited to 10–12 to support personalised learning and individual support.

## Programme accreditation

- This course is [CQI IRCA](#) certified (Course Certificate No. 17985), meeting rigorous international standards for auditor training.
- Delivered in association with **Antaris**, a CQI IRCA Approved Training Partner

Certification ensures global recognition and demonstrates validated competence in internal quality auditing.

## How can you progress?

Learners can continue developing their auditing and quality management capabilities through:

- ISO 9001:2015 Lead Auditor (CQI and IRCA Certified)
- Internal Auditing - Integrated Management Systems (ISO 9001, ISO 14001 & ISO 45001)

Further progression supports deeper auditing capability and cross-standard expertise.

## Tutors



**Elizabeth Walker**  
[View Profile](#)



**Finbarr Stapleton**  
[View Profile](#)



**Gerry Higgins**  
[View Profile](#)



**Peter Fleming**  
[View Profile](#)



## What Our Learners Say

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SQT provide a unique combination of high quality, accredited, practical training delivered by leading industry experts and supported by the most up to date learning technology and tools

#### LEAN SIX SIGMA, PROCESS & PROJECT MANAGEMENT

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- Join our Lean Six Sigma Network
- Continual Process Improvement
- Project & Programme Management

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- Environment & Energy Management
- Health & Safety
- Food Safety
- Life Sciences
- Laboratory
- Integrated Management Systems

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- Train the Trainer



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