



TRAINING THAT DEVELOPS  
*REAL CAPABILITY*



**ISO 9001:2015 Lead Auditor (QMS) -  
CQI and IRCA Certified**

Q007

## ISO 9001:2015 Lead Auditor (QMS) – CQI and IRCA Certified

This five-day comprehensive certified programme is designed to equip learners with the practical skills and theoretical knowledge required to lead audits of quality management systems in accordance with ISO 19011. Delivered in association with CQI and IRCA Approved Training Partner **Antaris**, the course is aligned with international best practices and provides a pathway to globally recognised auditing credentials.

The training also places emphasis on auditing external suppliers, ensuring learners are equipped to evaluate supplier conformance with ISO 9001 and represent their organisations professionally and fairly during supplier audits.

Through a blend of workshops, case studies, role plays and accelerated learning techniques, learners will develop the competence to plan, conduct, report and follow up audits that contribute to continuous improvement within their organisations and beyond.

**Please note:** Prior knowledge of ISO 9001:2015 and the process-based approach to quality management is highly recommended. Learners who require additional preparation may avail of free access to SQT's [ISO 9001 QMS Foundation E-learning training programme](#) (IRCA certification optional and incurs a fee).

### Duration & Price

Duration: 5 days

Public Virtual Training: £930 + £65 fees

Delivery mode: This programme is available In-Company, and via Public Virtual Training

### Dates & Locations

Date	Venue	
02-03 & 06-08 Jul 2026	Virtual	<a href="#">Book Date</a>
10-11 & 14-16 Sep 2026	Virtual	<a href="#">Book Date</a>

### In-Company Training

Please [contact us](#) for more information on our In-Company training options

## What's covered?

This course offers an intensive deep-dive into auditing principles, tools and methods, with an emphasis on practical application throughout the audit lifecycle.

### Key topics include:

- Explain the purpose and benefits of a QMS, trace the evolution of ISO 9000 standards and define key quality management terms and concepts.
- Overview of ISO 9001 and ISO 19011, including their structure, scope and interrelationship
- The 7 Quality Management Principles and their practical application
- The Process-based QMS Model and its role in auditing
- Types of audits: first-party, second-party and third-party; understanding compliance versus conformance
- How to plan and prepare audits using the process approach, including audit objectives, scope and criteria
- Developing effective audit documentation such as checklists and audit plans
- Conducting, reporting and closing audits using appropriate questioning techniques and evidence analysis
- CQI IRCA Auditor Certification requirements and their implications for professional progression

**Please note:** This course is intensive and requires evening study to reinforce daily learning. Learners should be prepared to commit time outside of the scheduled sessions to review materials and prepare for assessment.

## Who should participate?

This programme is ideal for learners who intend to become practising auditors or wish to enhance their knowledge of auditing within quality management systems. It is particularly relevant to individuals from any background who are responsible for performing or managing audits.

### This course will benefit:

- Individuals designing, implementing or managing quality systems
- Internal or external auditors, including those involved in cross-audits
- Quality Managers, Engineers and Coordinators
- Applicants to CQI IRCA QMS Auditor grades\*
- Departmental managers and Supervisors from areas such as design, purchasing or engineering
- Sub-contractors or suppliers preparing for customer audits (2nd Party audits)

\*Successful completion of this CQI IRCA certified ISO 9001:2015 Lead Auditor (QMS) Training course will satisfy the training requirements for CQI IRCA certification to all grades of Quality Management System Auditor, however, additional requirements apply. Please see CQI IRCA website <http://www.quality.org/IRCA-grades>

## What will I learn?

On successful completion of this course, learners will be able to:

- Describe the responsibilities of a quality lead auditor in planning, executing, documenting and following up on audits of quality management systems, in alignment with the guidelines of ISO 19011.
- Plan, conduct, report and follow up QMS audits using a process-based approach
- Develop audit checklists and plans aligned to ISO 19011
- Demonstrate questioning techniques and evidence evaluation
- Distinguish between 1st, 2nd and 3rd party audits and compliance contexts
- Meet the training requirements for CQI IRCA QMS auditor certification

Learners will finish the course with the capability to conduct professional audits that add value to organisational processes.

## What are the entry requirements?

Learners are expected to have prior knowledge of the following:

- The Plan-Do-Check-Act (PDCA) cycle and the 7 Quality Principles
- The relationship between quality management and customer satisfaction
- Key quality management terms and ISO 9000 concepts
- Process-based QMS models and structure of ISO 9001
- Requirements of ISO 9001:2015

This knowledge may be gained through completion of the SQT ISO 9001:2015 Foundation (QMS) training course. Enrolled learners may access this programme free of charge (IRCA certification optional and incurs a fee).

If you have access to a copy of ISO 9001, please have it available for the course.

Please note: The final examination for this course is challenging and requires a strong grasp of ISO 9001 principles and audit methodology. Meeting the entry criteria is key to engaging effectively with the course and succeeding in the final exam.

### English Language Competency

A good standard of written and spoken English is important to engage effectively with this programme.

## How will I be assessed?

Assessment for this programme is based on two key components that evaluate both participation during the course and applied knowledge after completion:

- Continuous assessment
- Open-book online exam (within 30 days from last day of training)

**Continuous assessment (70% pass mark):**

Learners are assessed continuously throughout the course via interactive exercises and engagement in Q&A sessions:

- Role-playing audit scenarios
- Involvement in case study exercises
- Active participation in course discussions
- Tutor-led evaluation of individual contributions

Full attendance and participation are required for successful completion. Feedback on individual learner's performance is provided (confidentially) during the week.

**Open-book online exam (50% pass mark):**

Learners have 30 days from the final day of training to complete the online exam.

Questions include:

- Multiple choice, matching, sequencing and drag-and-drop formats
- Scenario-based tasks that assess audit planning, execution and decision-making
- Evaluating real-world cases and select appropriate audit actions

**Exam Preparation and Conditions**

Learners are provided with 24 practice questions to familiarise themselves with the online SARAS exam format. These are accessible towards the end of the course and are strongly recommended.

The final exam is computer-marked and open book; to maintain exam integrity, submitted answers cannot be changed, so accuracy on first attempt is essential.

The exam is open book, allowing use of course notes and a copy of the ISO 9001 standard in either paper or electronic format, internet use is strictly prohibited.

**IT Requirements**

It is strongly recommended that learners review the [IT requirements](#) for the SARAS proctoring exam platform before the course begins. A reliable internet connection, a supported browser and access to a quiet test environment are essential for successful exam completion.

**Assessment criteria:**

- 70% pass mark for continuous assessment
- 50% pass mark for the open-book online exam

Exam results will be issued 7 weeks after course completion.

## How do we train and support you?

Our training approach is practical, highly interactive and discussion-based, with flexibility to meet organisational needs:

### Learners receive:

- Pre-training consultation to align with your QMS system (for in-company courses)
- Where appropriate, exercises incorporate the organisation's own QMS documentation, offering learners the opportunity to practise audit techniques in a relevant and realistic setting.
- Access to a certified ISO 9001 Foundation e-learning module (if required)
- Access to practice questions and exam simulator
- Real-time support from expert tutors

Class sizes are generally limited to 10–12 to support personalised learning and individual

## Programme accreditation

This course is:

- Certified by [CQI IRCA](#) (Course Certificate No. 1823)
- Recognised as meeting the training requirements for CQI IRCA QMS Auditor certification (subject to additional criteria)\*

\*Learners who successfully complete this CQI and IRCA certified ISO 9001:2015 Lead Auditor (QMS) course will satisfy the training requirements for certification to all grades of Quality Management System Auditor. Please note that additional criteria may apply for full CQI IRCA registration. For further information, learners are encouraged to consult the IRCA website: [www.quality.org/IRCA-grades](http://www.quality.org/IRCA-grades)

## How can you progress?

Learners who complete this programme may also wish to:

- Apply for CQI IRCA QMS Auditor certification
- Complete ISO 14001 Lead Auditor (EMS)
- Complete ISO 45001 Lead Auditor (OHSMS)
- Complete ISO 50001 Lead Auditor (EnMS)

This certification lays the foundation for a professional auditing career.

## What Our Learners Say

We believe in excellence through transparency and continuous improvement. That's why we invite all our delegates to share their experiences on [CourseCheck.com](https://www.coursecheck.com), an independent platform dedicated to genuine, unfiltered feedback. Learner insights help us not only to enhance our training programmes but also empower potential learners to make informed decisions. Click on the link below to read firsthand experiences and testimonials from past learners.



[Click Here](#)



# TRAINING THAT DEVELOPS *REAL CAPABILITY*

SQT provide a unique combination of high quality, accredited, practical training delivered by leading industry experts and supported by the most up to date learning technology and tools

## LEAN SIX SIGMA, PROCESS & PROJECT MANAGEMENT

- Lean Six Sigma
- Join our Lean Six Sigma Network
- Continual Process Improvement
- Project & Programme Management

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## LEADERSHIP & PERSONAL DEVELOPMENT

- Leadership & Personal Development
- Train the Trainer



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